



FRENCH FITNESS

FF-X90-HLP

**FRENCH FITNESS X90-HLP HIGH/LOW
PULLEY ATTACHMENT (NEW)**

ASSEMBLY MANUAL



! CAUTION

Read all precautions and instructions in this manual before using this equipment.

FEATURES

- Brand: French Fitness
- Attaches directly to the X90 platform instead of requiring a separate selectorized cable unit
- Adjustable high/low cable path supports a wider range of start heights and movement patterns
- Shared-stack design helps save both floor space and upgrade cost
- Included strap handle and tricep rope support common day-to-day cable training
- Included leg extension/curl strap expands lower-body cable options
- Product sheet lists 31 vertical positions for broader exercise setup flexibility
- Quick-install design lets buyers expand the base X90 rather than replace it
- Manual-guided maintenance includes routine cable inspection and silicone/Teflon lubricant guidance for moving parts

TECH SPECS

- Compatible Base Machine: [French Fitness X90 3 Stack Multi-Gym System](#)
- Standalone Use: No
- Shared Weight Source: Uses the X90 lat pulldown / vertical row stack
- Pulley Positions: 31 vertical positions
- Included Accessories: Gear hook, leg extension/curl strap, tricep rope, strap handle, two top plates

WARRANTY

- **Lifetime Frame Warranty**
- **10 Years Parts Warranty***
- **1 Year Labor Warranty***

*What is covered? See complete [French Fitness Warranty](#) details.

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IMPORTANT SAFETY INSTRUCTIONS

Before beginning any fitness program, you should obtain a complete physical examination from your physician. When using exercise equipment, basic precautions should always be taken, including the following:

- * Read all instructions before using the equipment. These instructions are written to ensure your safety and to protect the unit.
- * Do not allow children on or near the equipment.
- * Use the equipment only for its intended purpose as described in this guide. Do not use accessory attachments that are not recommended by the manufacturer: such attachments might cause injuries.
- * Wear proper exercise clothing and shoes for your workout-----no loose clothing.
- * Be careful when getting on or off the equipment.
- * Do not overexert yourself or work to exhaustion.
- * If you feel any pain or abnormal symptoms, stop your workout immediately and consult your physician.
- * Never operate the unit when it has been dropped or damaged.
- * Never drop or insert anything into any opening in the equipment.
- * Always check the unit and its cables before each use. Make sure that all fasteners and cables are secure and in good working condition.
- * Frayed or worn cables can be dangerous and may cause injury. Periodically check these cables for any indication of wear.
- * Keep hands, limbs, loose clothing and long hair well out of the way of moving parts.
- * Do not attempt to lift more weight than you can control safely.
- * Do not use the equipment outdoors.

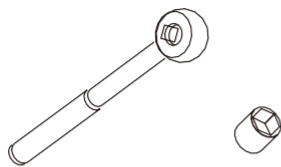
PERSONAL SAFETY DURING ASSEMBLY

- * Read each step in the assembly instructions and follow the steps in sequence. Do not skip ahead. If you skip ahead, you may learn later that you have to disassemble components and that you may have damaged the equipment.
- * Assemble and operate the equipment on a solid, level surface. Locate the unit a few feet from walls or furniture to provide easy access. The equipment is designed for your enjoyment. By following these precautions and using common sense, you will have many safe and pleasurable hours of healthful exercise with the equipment.

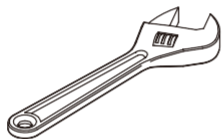
INSTRUCTIONS

Before beginning assembly please take the time to read instructions thoroughly. Please use the various lists in this manual to make sure that all parts have been included in your shipment. When ordering, use part number and description from the lists. Use only our replacement part when servicing. Failure to do so will void your warranty and could result in personal injury.

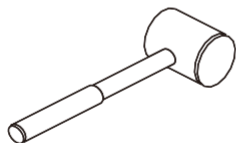
The equipment is designed to provide the smoothest, most effective exercise motion possible. After assembly, you should check all functions to ensure correct operation. If you experience problems, first recheck the assembly instructions to locate any possible errors made during assembly. If you are unable to correct the problem, call your authorized dealer. Be sure to have your serial number and this manual when calling. When all parts have been accounted for, continue on.



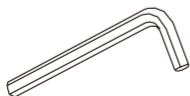
Ratchet Wrench and Socket



Adjustable Wrench



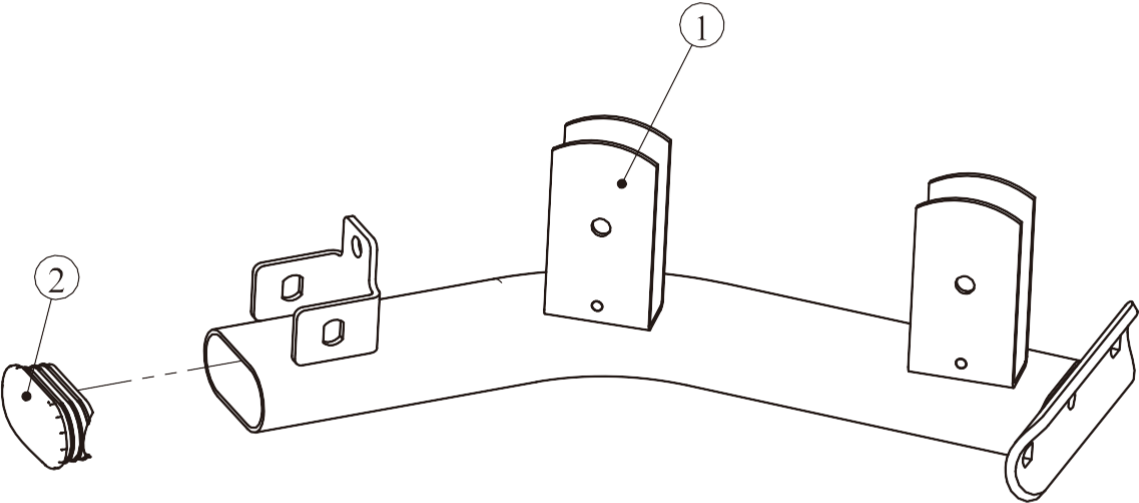
Rubber Mallet



Hex Key Wrench Set

EXPLODED VIEW AND PARTS LIST

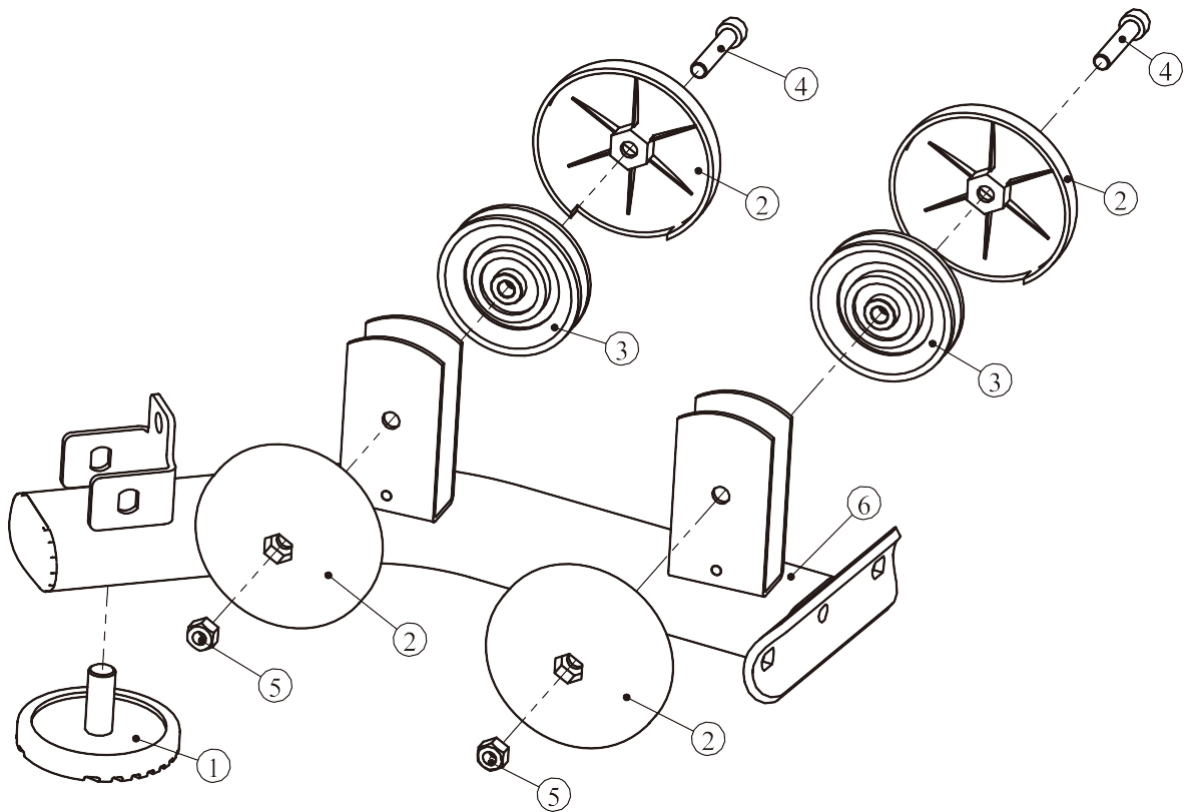
Rear Frame I ASSY



ITEM NO.	Description	QTY
1	Rear Frame	1
2	Plug RT40*80	1

EXPLODED VIEW AND PARTS LIST

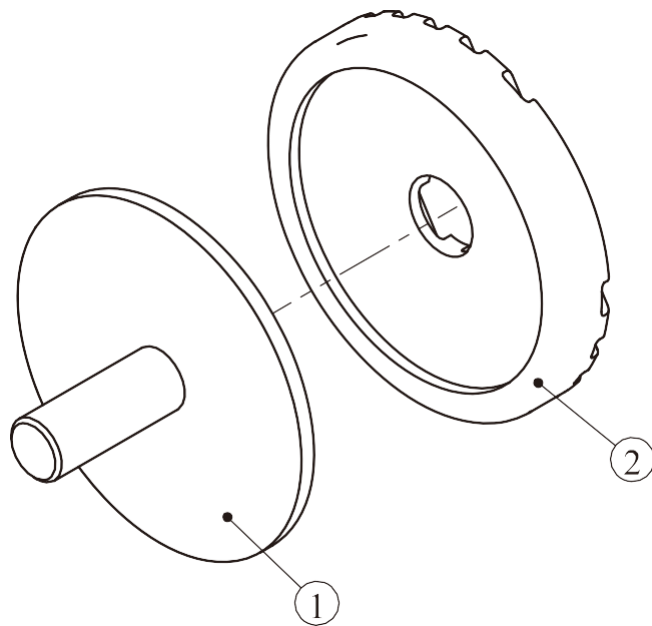
Rear Frame II ASSY



ITEM NO.	Description	QTY
1	Foot Plate ASSY	1
2	Cover for 3.5" Pulley	4
3	3.5" Pulley	2
4	Socket Head Cap Screw M10*50	2
5	Nylon Lock Nut M10	2
6	Rear Frame I ASSY	1

EXPLODED VIEW AND PARTS LIST

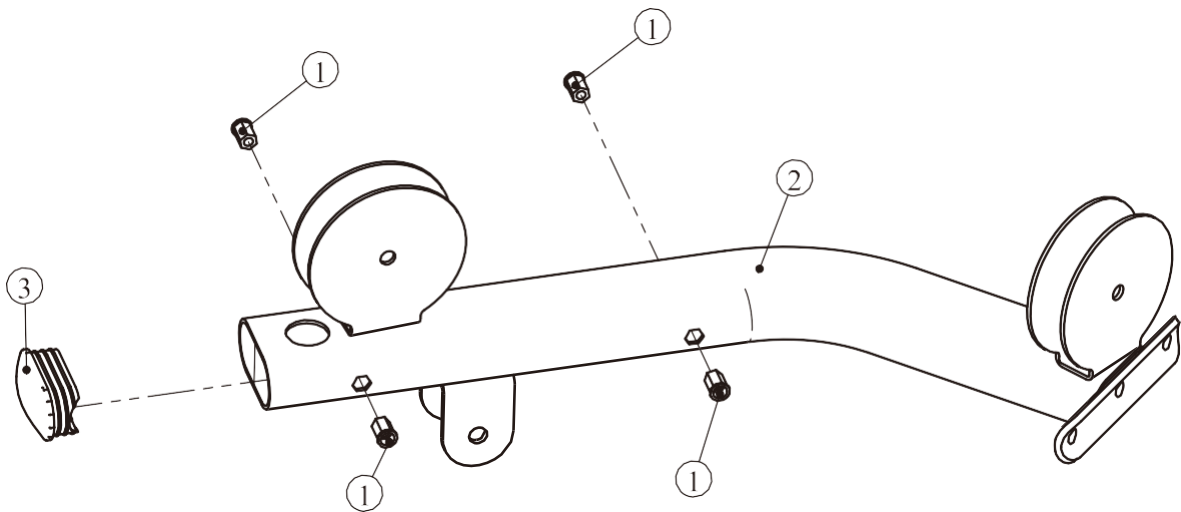
Foot Plate ASSY



ITEM NO.	Description	QTY
1	Foot Plate Frame	1
2	Foot Cover	1

EXPLODED VIEW AND PARTS LIST

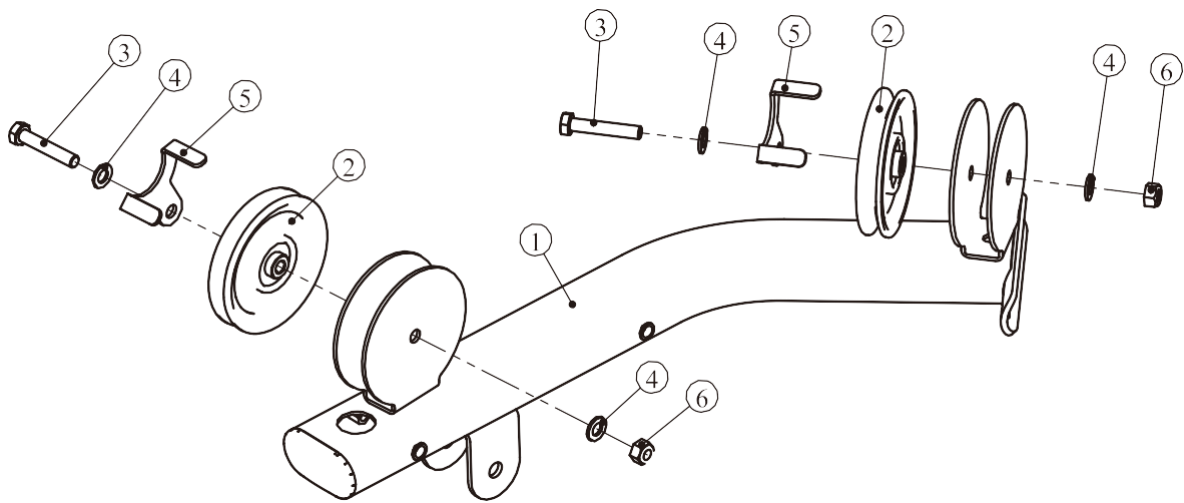
Top Frame I ASSY



ITEM NO.	Description	QTY
1	Rivet Nut M8	4
2	Top Frame	1
3	Plug RT40*80	1

EXPLODED VIEW AND PARTS LIST

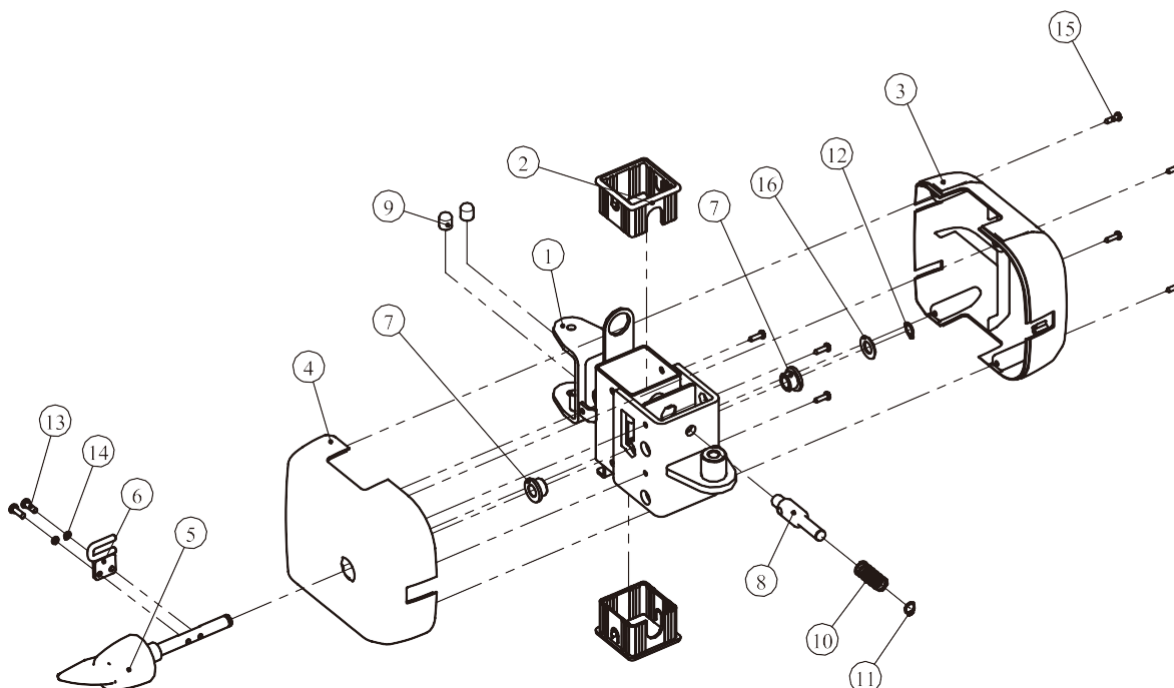
Top Frame II ASSY



ITEM NO.	Description	QTY
1	Top Frame I ASSY	1
2	4.5" Pulley	2
3	Hex Head Bolt M10*55	2
4	Flat Washer $\Phi 11*\Phi 20*2$	4
5	Cable Retainer	2
6	Nylon Lock Nut M10	2

EXPLODED VIEW AND PARTS LIST

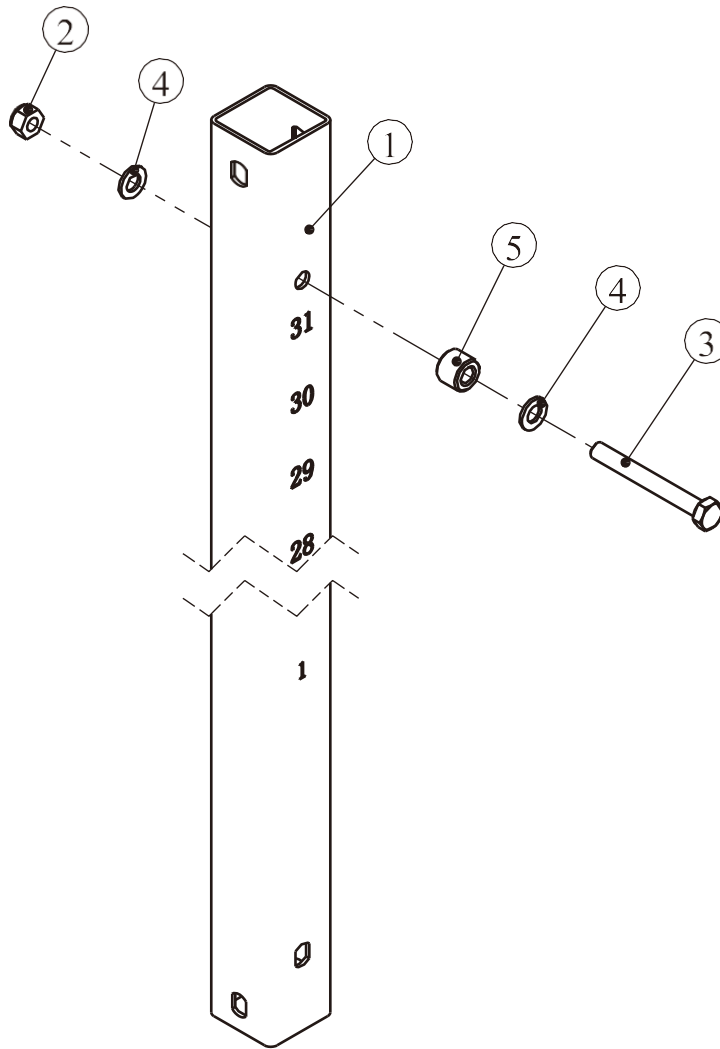
Adjusting Frame ASSY



Item No.	Part No.	Description	QTY
1	ES90302000	Adjusting Frame	1
2	ES20004800	Wear Sleeve	2
3	ES3000OPT0400	Cover A for Adjusting Frame	1
4	ES3000OPT0500	Cover B for Adjusting Frame	1
5	ES3000OPT0700	Left Regulating Handle	1
6	ES90302200	Adjusting Frame	1
7	M01402000	Spacer $\Phi 25 \times \Phi 12.2 \times 13$	2
8	ES90302300	Selection of Bolt $\Phi 18.2$	1
9	HV610300	Protecting Jacket	2
10	HFOPT900-04A0602	Spring	1
11	GB894.111FH12	Circlip for shaft $\Phi 11$	1
12	GB894.112FH12	Circlip for shaft $\Phi 12$	1
13	GB818M5*15DS2NL	Screw M5*15	2
14	GB935DS12	Spring Washer $\Phi 5$	2
15	GB845ST4.2*16DS	Screw ST4.2*16	7
16	DQ12DS2A	Flat Washer $\Phi 13 \times \Phi 24 \times 1.5$	1

EXPLODED VIEW AND PARTS LIST

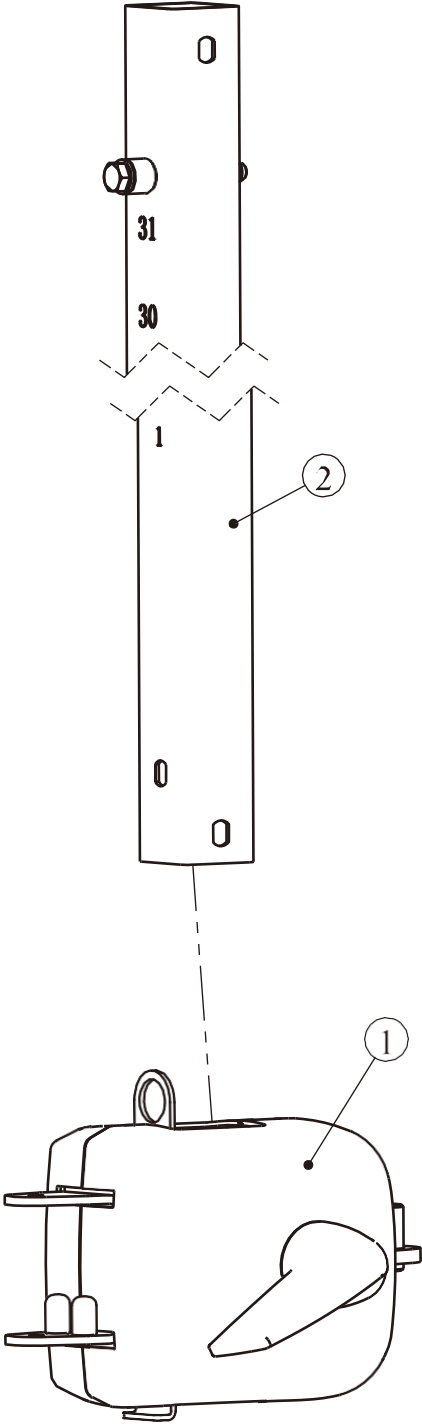
Slid Tube ASSY



ITEM NO.	Description	QTY
1	Slid Tube	1
2	Nylon Lock Nut M10	1
3	Hex Head Bolt M10*85	1
4	Flat Washer $\Phi 11*\Phi 20*2$	2
5	Bumper $\Phi 20*\Phi 10*16$	1

EXPLODED VIEW AND PARTS LIST

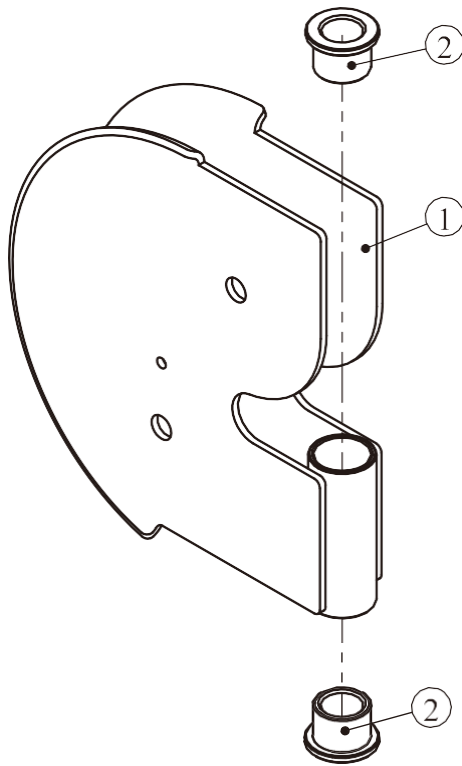
Slip Frame ASSY



ITEM NO.	Description	QTY
1	Adjusting Frame ASSY	1
2	Slid Tube ASSY	1

EXPLODED VIEW AND PARTS LIST

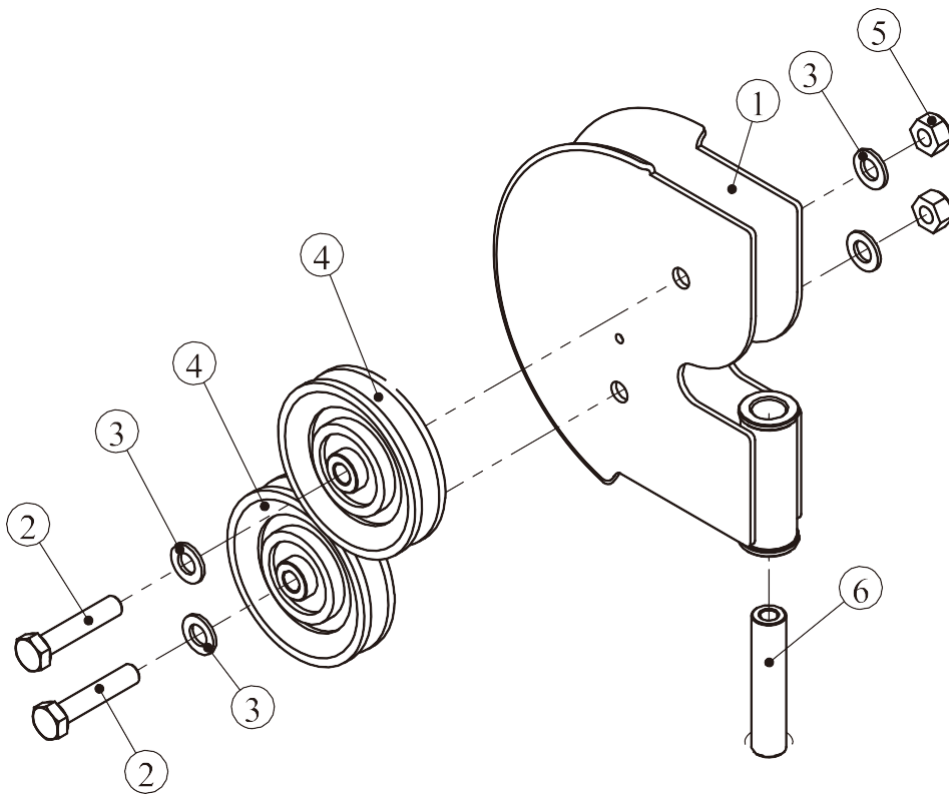
Double Pulley Bracket I ASSY



ITEM NO.	Description	QTY
1	Double Pulley Bracket	1
2	Spacer $\Phi 28*\Phi 22*\Phi 16*18$	2

EXPLODED VIEW AND PARTS LIST

Double Pulley Bracket II ASSY



ITEM NO.	Description	QTY
1	Double Pulley Bracket I ASSY	1
2	Hex Head Bolt M10*50	2
3	Flat Washer $\Phi 11*\Phi 20*2$	4
4	3.5" Pulley	2
5	Nylon Lock Nut M10	2
6	Shaft for Pulley Bracket	1

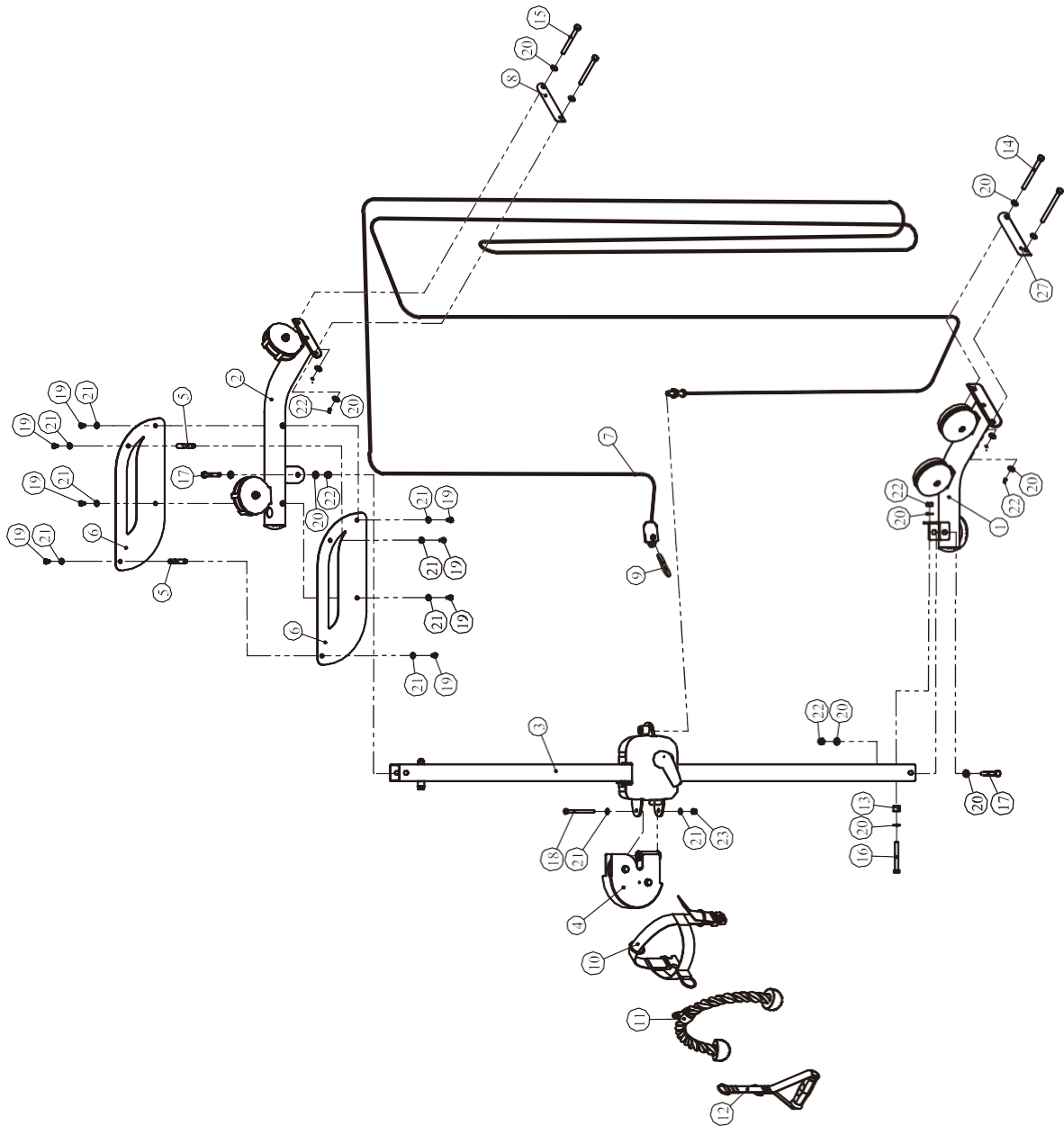
EXPLODED VIEW AND PARTS LIST

Overall

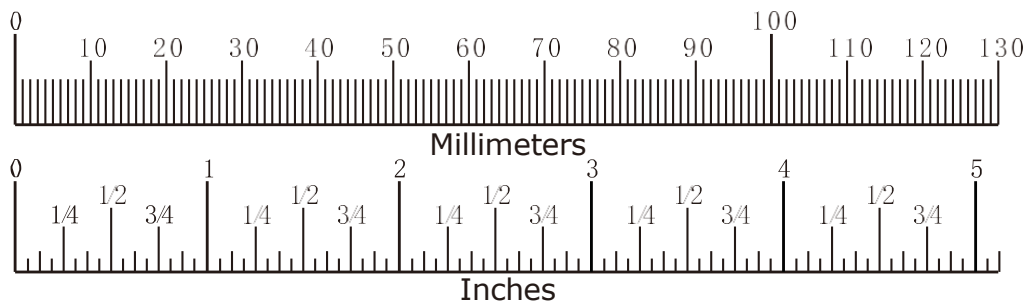
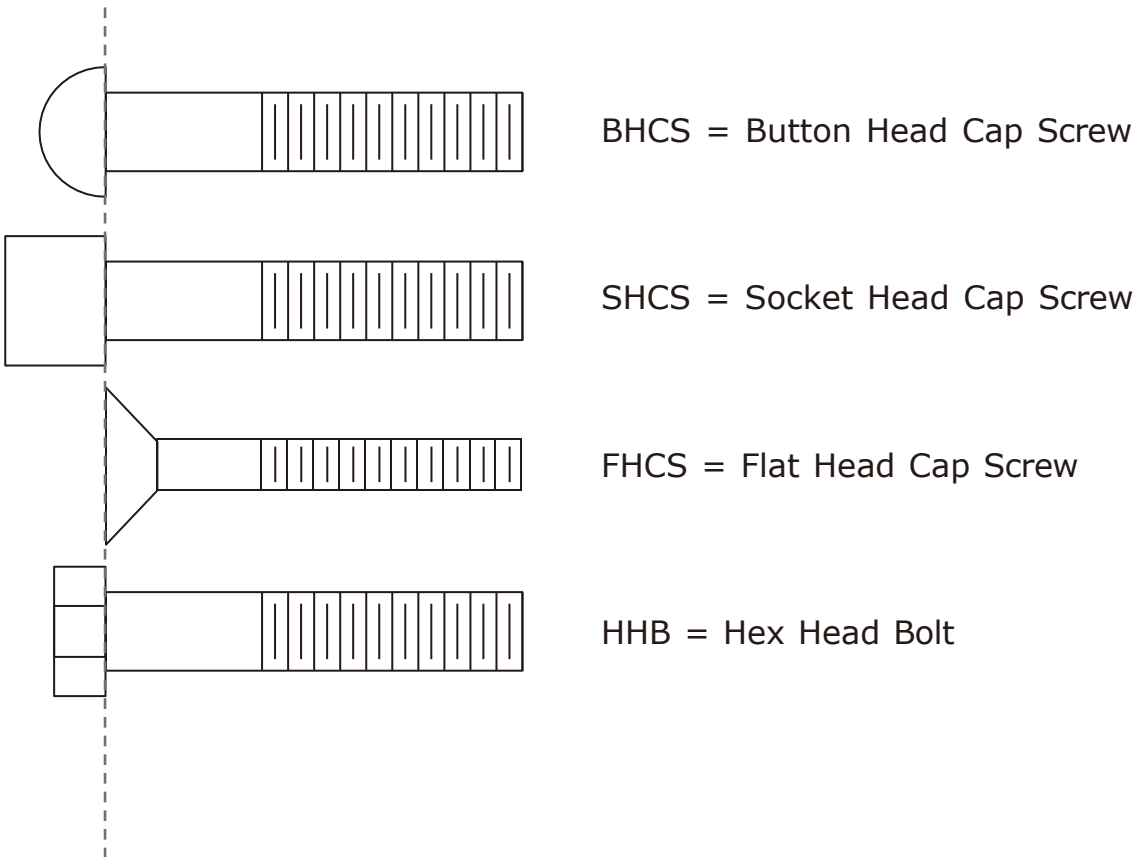
ITEM NO.	Description	QTY
1	Rear Frame II ASSY	1
2	Top Frame II ASSY	1
3	Slip Frame ASSY	1
4	Double Pulley Bracket II ASSY	1
5	Fixed Shaft Φ 12*82	2
6	Top Plate	2
7	Cable	1
8	Reinforcing Plate 130	1
9	Gear Hook	1
10	Leg Extention/Curl Strap	1
11	Tricep Rope	1
12	Strap Handle	1
13	Bumper Φ 20* Φ 10*16	1
14	Hex Head Bolt M10*125	2
15	Hex Head Bolt M10*105	2
16	Hex Head Bolt M10*85	1
17	Hex Head Bolt M10*75	2
18	Hex Head Bolt M8*100	1
19	Button Head Cap Screw M8*15	8
20	Flat Washer Φ 11* Φ 20*2	14
21	Flat Washer Φ 9* Φ 16*1.6	10
22	Nylon Lock Nut M10	7
23	Nylon Lock Nut M8	1
24	Hex Key S=5	1
25	Hex Key S=3/16"	1
26	Wrench Φ 6*117	1
27	Reinforcing Plate 140	1

EXPLODED VIEW AND PARTS LIST

Overall



MEASUREMENT GUIDE



ASSEMBLY INSTRUCTIONS

Assembly of the equipment takes professional installers about 2 hours. If this is the first time you have assembled this type of equipment, plan to spend more time. It is strongly recommended to assemble the equipment by professional installers. You may find it quicker, safer, easier to assemble this equipment with the help of a friend, as some of components may be large, heavy or awkward to handle alone. It is important that you assemble your product in a clean, clear, uncluttered area. This will enable you to move around the product while you are fitting components and reduce the possibility of injury during assembly.

NOTE

As with any assembled part, proper alignment and adjustment is critical. While tightening the fasteners, be sure to leave room for adjustments. Do not fully tighten the fasteners until instructed to do so. Be careful to assemble the components in the sequence presented in this guide.

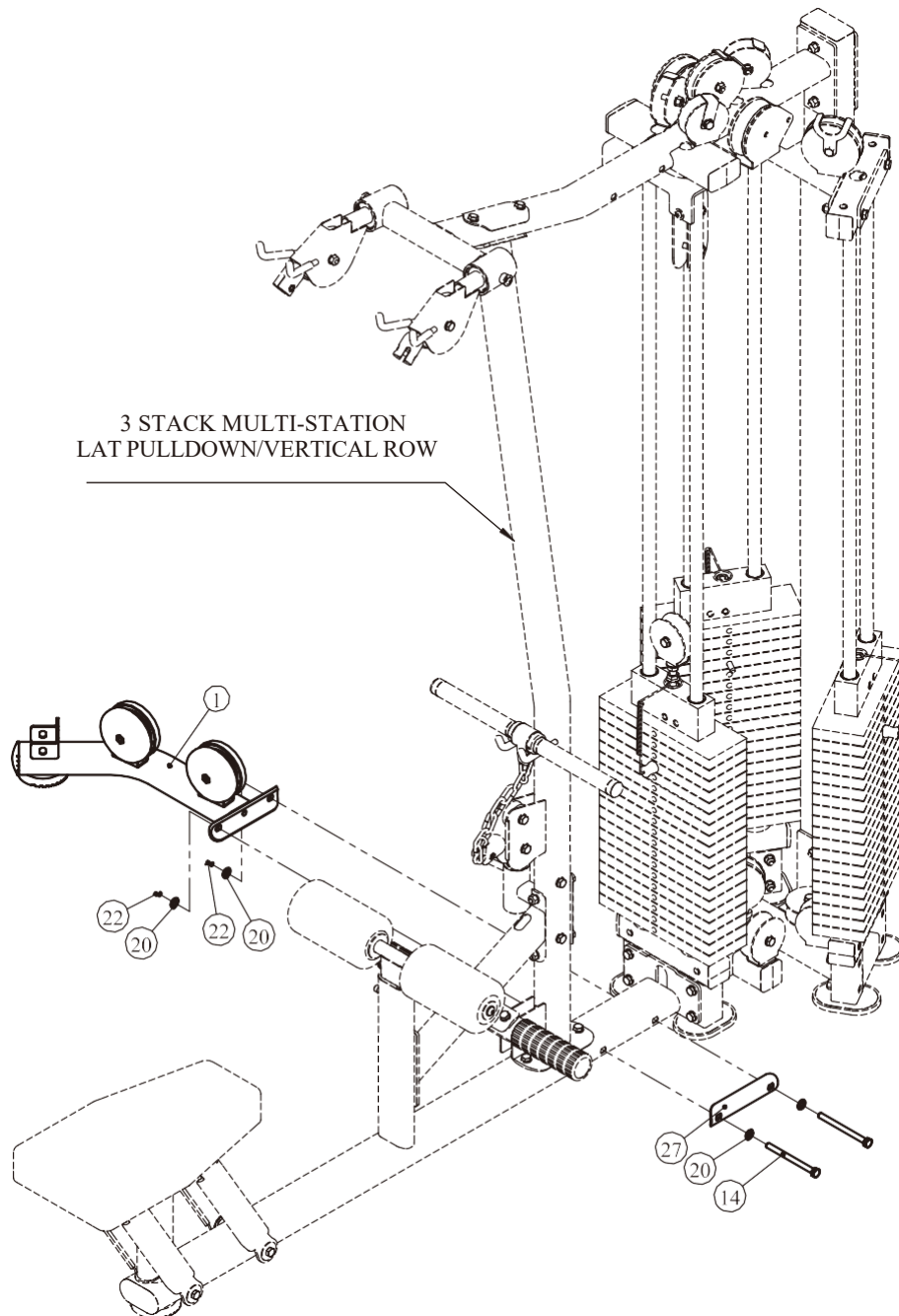
ASSEMBLY

STEP 1

Attach the Rear Frame II ASSY (#1) to 3 STACK MULTI-STATION (LAT PULLDOWN / VERTICAL ROW) using:

- one Reinforcing Plate 140 (#27)
- two M10*125 HHB (#14)
- four $\Phi 11*\Phi 20*2$ Flat Washers (#20)
- two M10 Nylon Lock Nuts (#22)

Note: Hand tighten Bolts and Nylon Lock Nuts until machine is fully assembled.



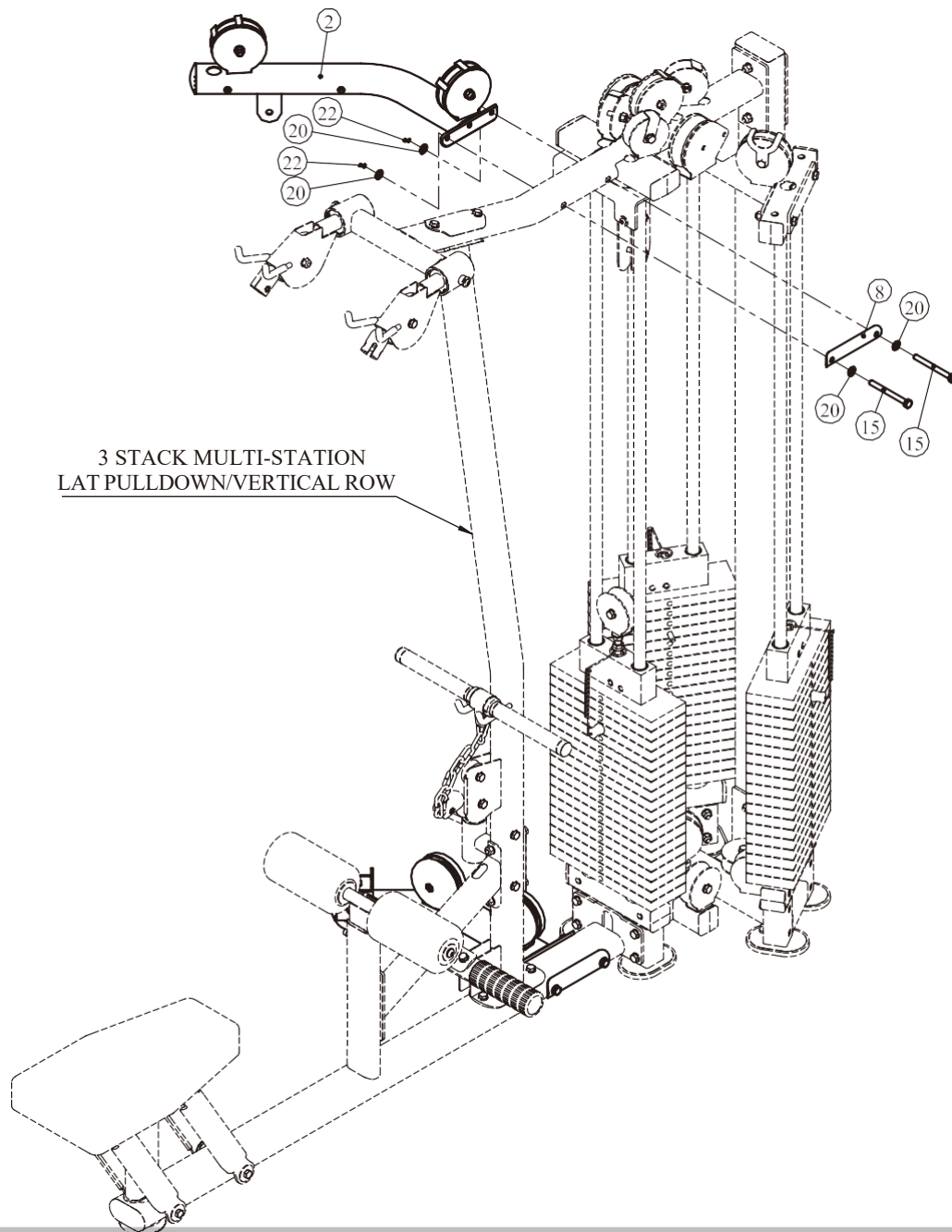
ASSEMBLY

STEP 2

Attach the Top Frame II ASSY (#2) to 3 STACK MULTI-STATION (LAT PULLDOWN / VERTICAL ROW) using:

- one Reinforcing Plate 130 (#8)
- two M10*105 HHB (#15)
- four $\Phi 11*\Phi 20*2$ Flat Washers (#20)
- two M10 Nylon Lock Nuts (#22)

Note: Hand tighten Bolts and Nylon Lock Nuts until machine is fully assembled.



ASSEMBLY

STEP 3

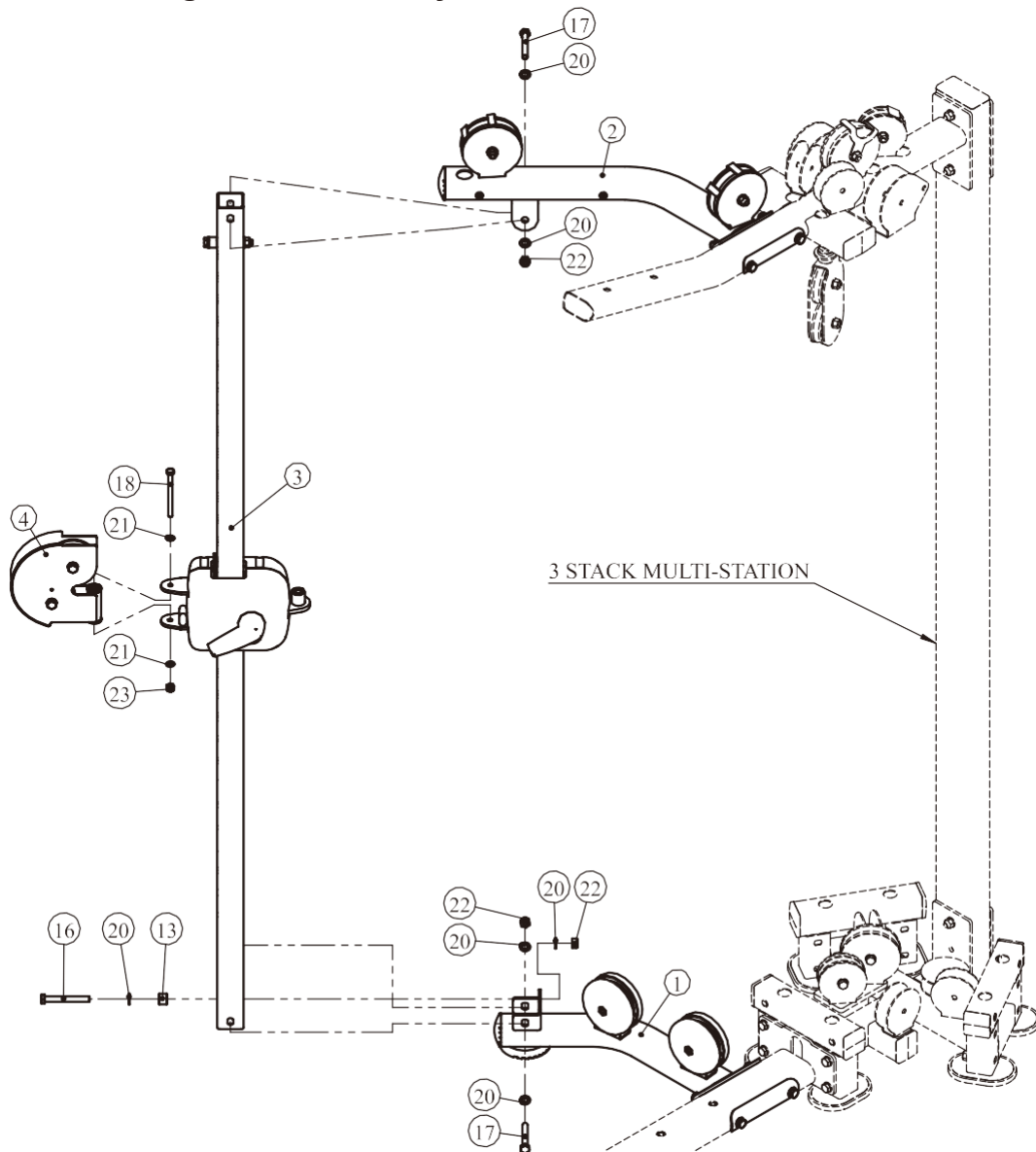
1. Attach the Slip Frame ASSY (#3) to the Rear Frame II ASSY (#1) and the Top Frame II ASSY (#2) using:

- two M10*75 HHB (#17)
- one M10*85 HHB (#16)
- six $\Phi 11*\Phi 20*2$ Flat Washers (#20)
- three M10 Nylon Lock Nuts (#22)
- one $\Phi 20*\Phi 10*16$ Bumper (#13)

2. Attach the Double Pulley Bracket II ASSY (#4) to the Slip Frame ASSY (#3) using:

- one M8*100 HHB (#18)
- two $\Phi 9*\Phi 16*1.6$ Flat Washer (#21)
- one M8 Nylon Lock Nut (#23)

Note: Wrench Tighten Bolts and Nylon Lock Nuts.

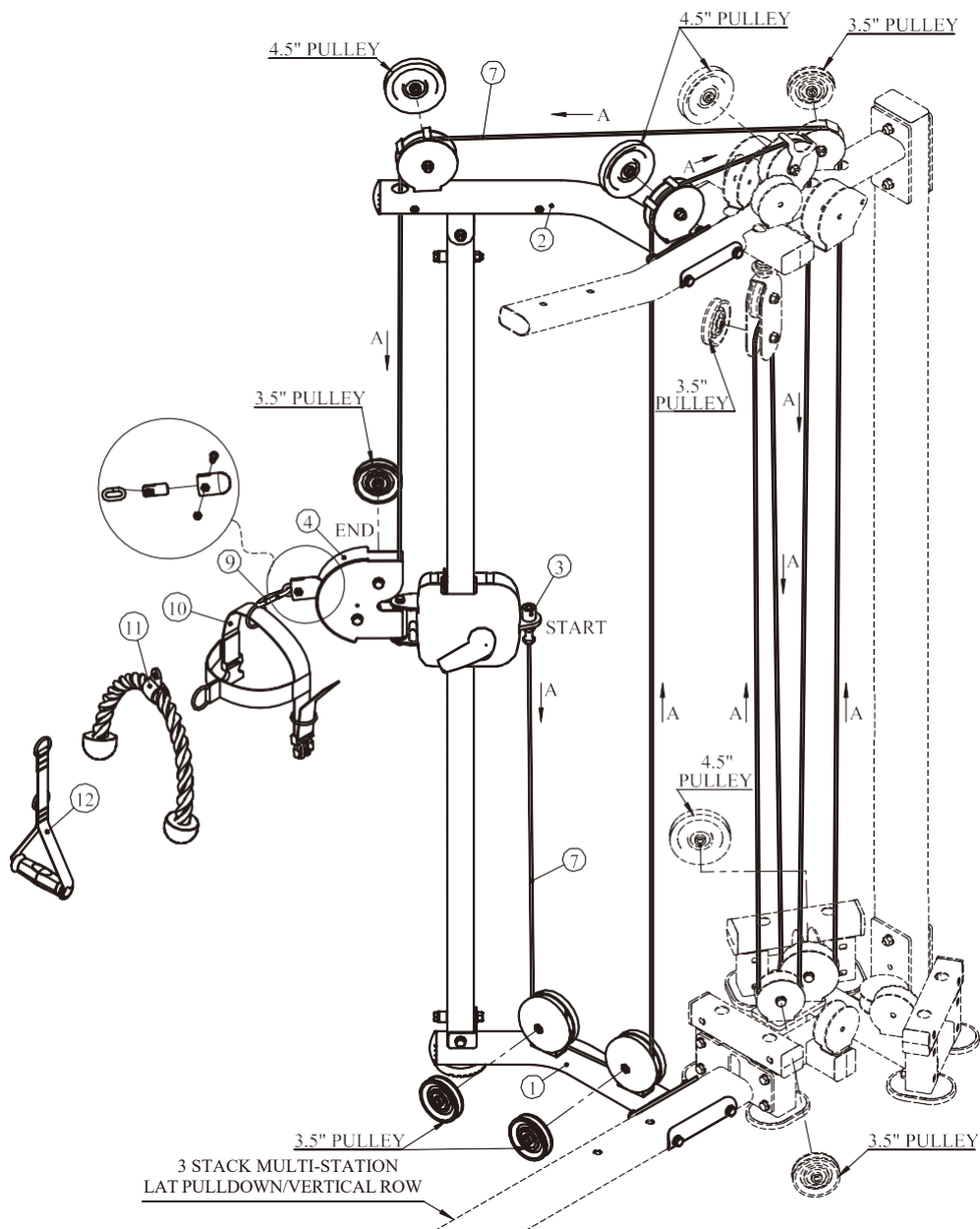


ASSEMBLY

STEP 4

1. According to the picture and disconnect the Cable (#7).
2. According to the picture and attach the Cable (#7) to Slip Frame ASSY (#3).
3. In accordance with the arrow and take the Cable (#7) pass through the Rear Frame II ASSY (#1) and the Top Frame II ASSY (#2) and 3 STACK MULTI-STATION (LAT PULLDOWN / VERTICAL ROW).
4. According to the picture and assembling the Cable (#7).
5. Attach the Leg Extension / Curl Strap or the Tricep Rope or the Strap Handle to the Cable (#7). Using:
 - one Gear Hook (#9)

Note: Wrench Tighten Bolts and Nylon Lock Nuts.



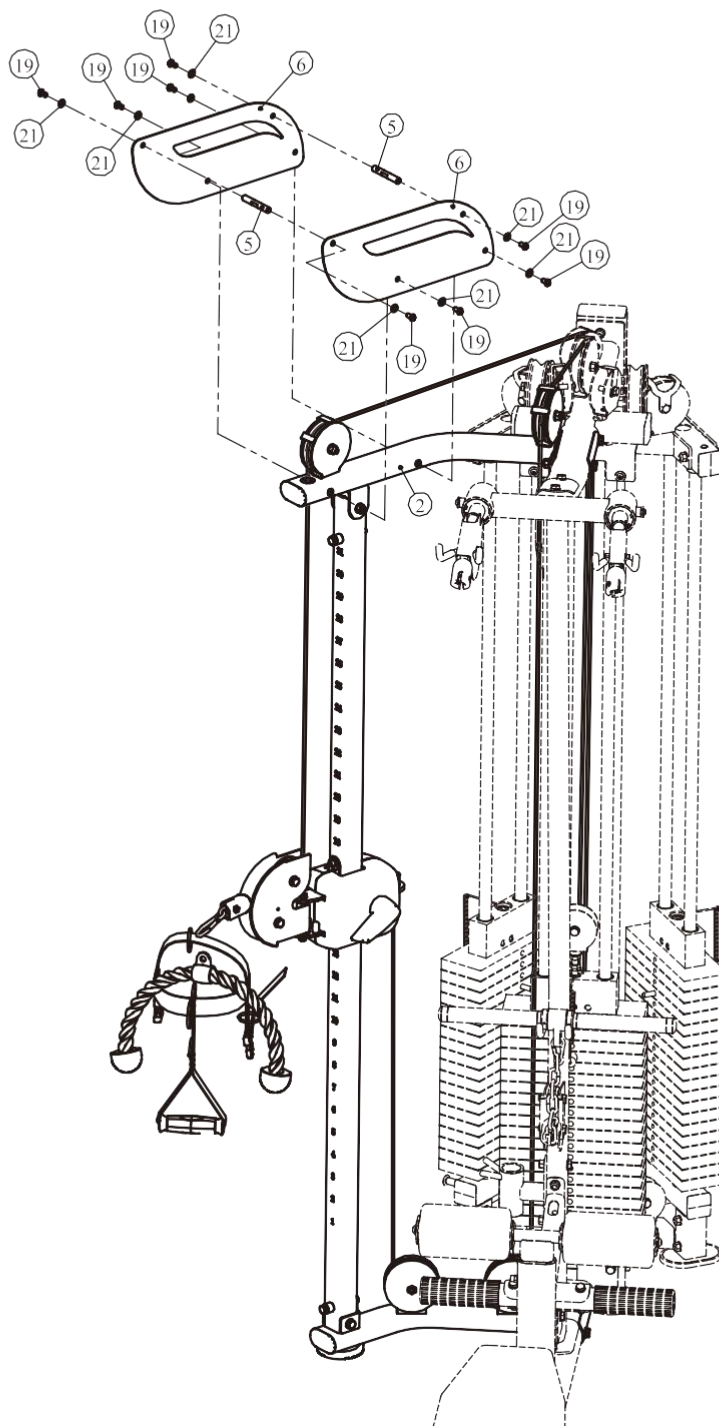
ASSEMBLY

STEP 5

Attach two Top Plates (#6) to the Top Frame II ASSY (#2) using:

- eight M8*15 BHCS (#19)
- eight $\Phi 9*\Phi 16*1.6$ Flat Washers (#21)
- two $\Phi 12*82$ Fixed Shafts (#5)

Note: Wrench Tighten Bolts and Nylon Lock Nuts.



MAINTENANCE SCHEDULE

ROUTINE	COMMERCIAL MAINTENANCE	HOME MAINTENANCE	LATEST DATE ENTRY						
Inspect; Links, Pull Pins, Snap Locks, Swivels, Weight Stack Pins	DAILY	WEEKLY							
Clean; Upholstery	DAILY	WEEKLY							
Inspect; Cables or Belts and their tension	DAILY	WEEKLY							
Inspect; Accessory Bars, and Handles	WEEKLY	3 MONTHS							
Inspect; All Decals	WEEKLY	3 MONTHS							
Inspect; All Nuts and Bolts, Tighten if needed	WEEKLY	3 MONTHS							
Inspect; Anti-Skid Surface	WEEKLY	3 MONTHS							
Clean & Lubricate; Guide Rods with a Teflon (PTFE) based lubricant (Superlube)	MONTHLY	3 MONTHS							
Lubricate; Seat Sleeves, Turcite Bushings, Linear Bearing	MONTHLY	3 MONTHS							
Clean and Wax; All Glossy Finishes	6 MONTHS	YEARLY							
Repack with Grease; Linear Bearings	6 MONTHS	YEARLY							
Replace; Cables, Belts and Connecting Parts	YEARLY	3 YEARS							

Your equipment comes with a commercial maintenance decal. For personal, in home use, please follow the home maintenance schedule listed above.

GENERAL MAINTENANCE INFORMATION

Links, Pull-Pins, Snap Hooks, Swivels, Weight Stack Pins:

- * Check all pieces for signs of visible wear or damage.
- * Check springs in snap hooks and pull-pins for proper tension and alignment.
- * If the spring sticks or has lost its rigidity, replace it immediately.

Upholstery:

- * To ensure prolonged upholstery life and proper hygiene, all upholstered pads should be wiped down with a damp cloth after every workout.
- * Periodically take the time to use a mild soap or an approved vinyl upholstery cleaner to deter the onset of cracking or drying. Avoid using any abrasive cleaners or cleaners not intended for use on vinyl.
- * Replace ripped or worn upholstery immediately.
- * Keep sharp or pointed objects clear of all upholstery.

Decals:

- * Inspect and familiarize yourself with any safety warnings or other user information posted on each decal.

Nuts and Bolts:

- * Inspect all nuts and bolts for any loosening and tighten if needed.
- * Go through a re-tightening sequence periodically to ensure that all hardware is tensioned proper.

Anti-Skid Surfaces:

- * These surfaces are designed to supply secure footing and need to be replaced if they appear worn or become slippery.

Belts and Cables:

- * We use only high quality belt, and mil-spec cables.
- * Visually inspect the belts and cables for fraying, cracking, peeling or discoloration.
- * While the machine is not in use, carefully run your fingers along the belt or cable to feel for thinning or bulging areas.
- * Replace belts and cables immediately at the first signs of damage or wear. Do not use equipment until belts or cables have been replaced.

Belt and Cable Tension:

- * Referring to the Owners Manual, when belts or cables are used check all bolt attachments to be sure they are properly attached.
- * Check slack in cables and re-adjust cable tension if needed.

Seat Sleeves, Guide Rods:

- * Wipe down adjusting tubes with a dust free rag before applying lubricant.
- * Lubricate seat sleeves and Guide Rods with a Silicon or Teflon based lubricant spray.

Linear Bearings:

- * Referring to the Owners Manual carefully disassemble the bearing from its housing and place a finger full of light grease (lithium, super lube, etc.) into the inside of the bearing. Using your finger, press the grease into the ball-bearings and their tracks. Repeat until the ball-bearing tracks are full of grease. Insert the shaft back into the bearing and wipe off excess grease.

PLEASE KEEP THIS FOR YOUR RECORDS

WEIGHT TRAINING TIPS

Use this manual to guide you through the basic exercises you can perform on your equipment. To gain maximum results and avoid possible injury, consult a fitness professional to develop your complete exercise program.

Always consult your physician before starting any exercise program.

To be successful in your exercise program, it is important to develop an understanding of the basic principles of strength training. Now that you have your equipment, it is only natural that you want to get started immediately. First, determine a set of realistic goals and objectives for yourself. By deciding on an exercise plan that is right for you prior to starting, you will contribute significantly to your success.

Warm up properly before engaging in weight resistance training. Stretching, yoga, jogging, calisthenics or other cardiovascular exercise can help prepare your body for the heavier workload of lifting weights.

Learn how to perform the exercise correctly before using heavy weight. Correct form is important to avoid injury and to ensure that you work the proper muscle groups.

Know your limitations. If you are new to weight training or are embarking on an exercise regimen after a long layoff, start slowly and build foundational strength over a longer period of time.

Pay attention to your breathing. Exhale when you exert is a general rule of thumb. Never hold your breath.